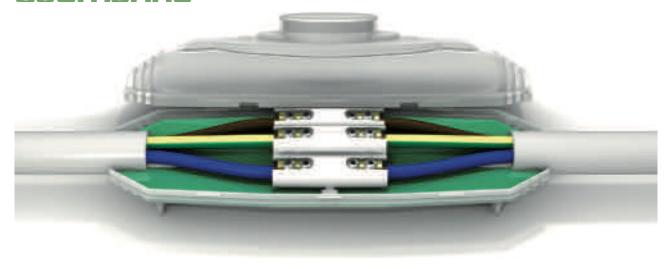
SUOMACINE SUOMACINE LOW VOLTAGE CAST RESIN JOINT LOW VOLTAGE C



SUBMARINE® Straight Series Cast resin joints for straight connections

The SUBMARINE® Straight Series kits allow 0.6/1 kV single and multicore cable connections with up to five conductors. Kits include:

- two transparent half-shells with snap-shut closure, so that the connection is visible before the resin is poured;
- two-component final solid state polyurethane resin, already in the correct mixing ratio;
- **Direct Injection pouring system (DIPS)** allows to inject the pre-mixed resin inside the joint without contact with the external environment. No leakage and no personal contact, ensuring maximum safety for the operator and the environment;
- modular cores separator;
- in some versions, a pre-assembled insulated five-pole terminal block with Allen key



Technical specifications

- Compliant with the standard for 0.6/1 kV low voltage joints (CEI EN 50393)
- Protection degree: equivalent to IPX8 (CEI EN 60529) tested in water at a depth of one metre (CEI 50393 par. 8.6.3)
- Operating temperature: -20 to 90 °C
- Double insulation (in versions with terminal block)
- Final solid state polyurethane resin (green colour)
- · Shelf life: 3 years



Applications

- Straight connections on 0.6/1 kV single-core cables and multicore cables with up to five cores
- For installation in cable ducts, underground, overhead, submersed
- Street lighting systems

Advantages

- Permanent installation
- Excellent resistance at great depths
- Direct Injection pouring system (DIPS)
- Transparent shell
- Integrated cores separator
- Excellent electrical insulation
- Good mechanical resistance
- 7 sizes for conductors with cross-section up to 630 mm²



Watch the video





SUBMARINE° **Straight Series** • final solid state polyurethane resin joints

Straight connections

			DIRECT	CABLE	SII	NGLE-CORE CABLES	MULTICORE CABLES
SIZE	CODE	SEPARATOR/ TERMINAL BLOCK	INJECTION POURING SYSTEM	DIAMETER MIN-MAX [mm]	NO. CORES	CONDUCTOR CROSS-SECTION MIN – MAX [mm²]	MAX CONDUCTOR NO. CROSS-SECTION OF MIN – MAX CORES [mm²]
0	SKA0	4		8 – 26	•	6 – 35	⊗ 1.5 − 10
1	SKA1	4		7 – 30	•	6 – 35	⊗ 1.5 − 16
,	A10410			7 – 30		-	3 1.5 – 10
2	SKA2	4	1	0. 25	•	25 – 185	⊗ 4 − 25
2	A20425 8 – 35		-	♦ 4 − 25			
3S	SKA3S	4		23 – 35	•	50 – 185	⊗ 25 − 50
3	SKA3	4		20 – 54	•	95 – 400	25 – 120
4	SKA4	4	1	33 – 55	•	240 – 500	70 – 185 95 – 150
5	SKA5	#		45 – 73	•	400 – 630	\$ 150 - 300
6	SKA6	4		55 – 80		-	⊗ 185 – 400

Re-enterable, reusable, and eco-friendly silicone resin Resil Joint RJA Series joints (page 68) are available in alternative



- SIZE
- Compliant with standard for 0.6/1 kV low voltage joints (CEI EN 50393)
- Protection level: equivalent to IPX8 (CEI EN 60529) tested in water at a depth of one metre (CEI 50393 par. 8.6.3)
- Final solid state polyurethane resin
- Operating temperature: -20 to 90 °C
- Shelf life: 3 years
- Cores separator included





⊢ 45 — [mm]

Applications

- Underground installation
- Submersed installation
- Overhead installation

Advantages

- Excellent electrical insulation
- Watertight sealing of the connection
- Excellent protection against corrosion
- Excellent mechanical resistance

Re-enterable, reusable, and eco-friendly silicone resin Resil Joint RJA Series joints (page 68) available in alternative



Polyurethane resin joint Straight connections - cables up to 4 cores Cores separator included

Kit contents

- Two transparent polypropylene half-shells Size 0
- Four-poles cores separator
- Bag of two-component resin
- Insulating tape

Table of use



Cores	Cable diameter	Conductor cross-section (m	
	Ø (mm)	min	max
•		6	35
••	0 26		
•	— 8 – 26	1.5	10
&			



- SIZE 1
- Compliant with standard for 0.6/1 kV low voltage joints (CEI EN 50393)
- Protection level: equivalent to IPX8 (CEI EN 60529) tested in water at a depth of one metre (CEI 50393 par. 8.6.3)
- Final solid state polyurethane resin
- Operating temperature: -20 to 90 °C
- Shelf life: 3 years
- Cores separator included





⊢ 51 — [mm]

Applications

- Underground installation
- Submersed installation
- Overhead installation

Advantages

- Excellent electrical insulation
- Watertight sealing of the connection
- Excellent protection against corrosion
- Excellent mechanical resistance

Re-enterable, reusable, and eco-friendly silicone resin Resil Joint RJA Series joints (page 68) available in alternative



Polyurethane resin joint Straight connections - cables up to 4 cores Cores separator included

Kit contents

- Two transparent polypropylene half-shells Size 1
- Cores separator
- Bag of two-component resin with DIPS
- Insulating tape
- Latex protective gloves



STRAIGHT connections

Cores	Cable diameter	Conductor cross-section (m	
	Ø (mm)		
•	7 – 30	6	35
•••		1.5	16



A10410





Polyurethane resin joint Straight connections - cables up to 5 cores Insulated five-pole terminal block included

Double insulation

Kit contents

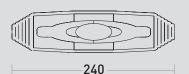
- Same as SKA1 kit plus:
- Pre-assembled insulated five-pole terminal block
- Allen key for the terminal block



Cores	Cable diameter	Conductor cross-section (m	
	Ø (mm)	min max	max
	7 – 30	1.5	10



- SIZE 2
- Compliant with standard for 0.6/1 kV low voltage joints (CEI EN 50393)
- Protection level: equivalent to IPX8 (CEI EN 60529) tested in water at a depth of one metre (CEI 50393 par. 8.6.3)
- Final solid state polyurethane resin
- Operating temperature: -20 to 90 °C
- Shelf life: 3 years
- Cores separator included





- 62 -- [mm]

Applications

- Underground installation
- Submersed installation
- Overhead installation

Advantages

- Excellent electrical insulation
- Watertight sealing of the connection
- Excellent protection against corrosion
- Excellent mechanical resistance

Re-enterable, reusable, and eco-friendly silicone resin Resil Joint RJA Series joints (page 68) available in alternative



Polyurethane resin joint Straight connections - cables up to 4 cores Cores separator included

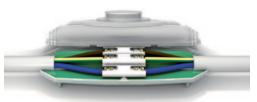
Kit contents

- Two transparent polypropylene half-shells Size 2
- Cores separator
- Bag of two-component resin with DIPS
- Insulating tape
- Latex protective gloves



STRAIGHT connections

Cores	Cable diameter	Conductor cross-section (m	
40.65	Ø (mm)	min max	max
•	8 – 35	25	185
•••		4	25



A20425





Polyurethane resin joint Straight connections - cables up to 5 cores Insulated five-pole terminal block included

Double insulation

Kit contents

- Same as SKA2 kit plus:
- Pre-assembled insulated five-pole terminal block
- Allen key for the terminal block



Cores	Cable diameter	Conductor cross-section (m	
00.00	Ø (mm)	min max	max
	8 – 35	4	25



- SIZE 3S
- Compliant with standard for 0.6/1 kV low voltage joints (CEI EN 50393)
- Protection level: equivalent to IPX8 (CEI EN 60529) tested in water at a depth of one metre (CEI 50393 par. 8.6.3)
- Final solid state polyurethane resin
- Operating temperature: -20 to 90 °C
- Shelf life: 3 years
- Cores separator included





⊢ 62 — [mm]

Applications

- Underground installation
- Submersed installation
- Overhead installation

Advantages

- Excellent electrical insulation
- Watertight sealing of the connection
- Excellent protection against corrosion
- Excellent mechanical resistance

Re-enterable, reusable, and eco-friendly silicone resin Resil Joint RJA Series joints (page 68) available in alternative



Polyurethane resin joint Straight connections - cables up to 4 cores Cores separator included

Kit contents

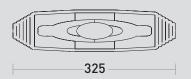
- Two transparent polypropylene half-shells Size 3S
- Four-pole cores separator
- Bag of two-component resin
- Direct Injection pouring system (DIPS)
- Insulating tape
- Latex protective gloves

Table of use



Cores	Cable diameter	Conductor cross-section (r	
40145	Ø (mm)	min	max
•	23 – 35	50	185
••			
.		25	50

- SIZE 3
- Compliant with standard for 0.6/1 kV low voltage joints (CEI EN 50393)
- Protection level: equivalent to IPX8 (CEI EN 60529) tested in water at a depth of one metre (CEI 50393 par. 8.6.3)
- Final solid state polyurethane resin
- Operating temperature: -20 to 90 °C
- Shelf life: 3 years
- Cores separator included





____ _ 95___ [mm]

Applications

- Underground installation
- Submersed installation
- Overhead installation

Advantages

- Excellent electrical insulation
- Watertight sealing of the connection
- Excellent protection against corrosion
- Excellent mechanical resistance

Re-enterable, reusable, and eco-friendly silicone resin Resil Joint RJA Series joints (page 68) available in alternative



Polyurethane resin joint Straight connections - cables up to 4 cores Cores separator included

Kit contents

- Two transparent polypropylene half-shells Size 3
- Four-pole cores separator
- Bag of two-component resin
- Direct Injection pouring system (DIPS)
- Insulating tape
- Latex protective gloves

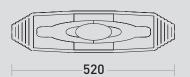
Table of use



Cores	Cable diameter	Conductor cross-section (n		
COICS	Ø (mm)	min	max	
•	20 – 54	95	400	
••		25	120	
		25	120	
*		25	95	



- SIZE 4
- Compliant with standard for 0.6/1 kV low voltage joints (CEI EN 50393)
- Protection level: equivalent to IPX8 (CEI EN 60529) tested in water at a depth of one metre (CEI 50393 par. 8.6.3)
- Final solid state polyurethane resin
- Operating temperature: -20 to 90 °C
- Shelf life: 3 years
- Cores separator included





Applications

- Underground installation
- Submersed installation
- Overhead installation

Advantages

- Excellent electrical insulation
- Watertight sealing of the connection
- Excellent protection against corrosion
- Excellent mechanical resistance

Re-enterable, reusable, and eco-friendly silicone resin Resil Joint RJA Series joints (page 68) available in alternative



Polyurethane resin joint Straight connections - cables up to 4 cores Cores separator included

Kit contents

- Two transparent polypropylene half-shells Size 4
- Four-pole cores separator
- Bag of two-component resin
- Direct Injection pouring system (DIPS)
- Insulating tape
- Latex protective gloves

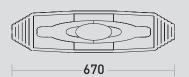
Table of use



Cores	Cable diameter	Conductor cross-section (m		
40.65	Ø (mm)	min	max	
•	· 33 – 55	240	500	
••		70	105	
•		70	185	
&		95	150	



- SIZE 5
- Compliant with standard for 0.6/1 kV low voltage joints (CEI EN 50393)
- Protection level: equivalent to IPX8 (CEI EN 60529) tested in water at a depth of one metre (CEI 50393 par. 8.6.3)
- Final solid state polyurethane resin
- Operating temperature: -20 to 90 °C
- Shelf life: 3 years
- Cores separator included





⊢120— [mm]

Applications

- Underground installation
- Submersed installation
- Overhead installation

Advantages

- Excellent electrical insulation
- Watertight sealing of the connection
- Excellent protection against corrosion
- Excellent mechanical resistance

Re-enterable, reusable, and eco-friendly silicone resin Resil Joint RJA Series joints (page 68) available in alternative



Polyurethane resin joint Straight connections - cables up to 4 cores Cores separator included

Kit contents

- Two transparent polypropylene half-shells Size 5
- Four-pole cores separator
- Bag of two-component resin
- Direct Injection pouring system (DIPS)
- Insulating tape
- Latex protective gloves

Table of use



Cores	Cable diameter	Conductor cross-section (mm	
COICS	Ø (mm)	min	max
•	45 – 73	400	630
••			
		150	300
─			



- SIZE 6
- Compliant with standard for 0.6/1 kV low voltage joints (CEI EN 50393)
- Protection level: equivalent to IPX8 (CEI EN 60529) tested in water at a depth of one metre (CEI 50393 par. 8.6.3)
- Final solid state polyurethane resin
- Operating temperature: -20 to 90 °C
- Shelf life: 3 years
- Cores separator included





Applications

- Underground installation
- Submersed installation
- Overhead installation

Advantages

- Excellent electrical insulation
- Watertight sealing of the connection
- Excellent protection against corrosion
- Excellent mechanical resistance

Re-enterable, reusable, and eco-friendly silicone resin Resil Joint RJA Series joints (page 68) available in alternative



Polyurethane resin joint Straight connections - cables up to 4 cores Cores separator included

Kit contents

- Two transparent polypropylene half-shells Size 6
- Four-pole cores separator
- Bag of two-component resin
- Direct Injection pouring system (DIPS)
- Insulating tape
- Latex protective gloves

Table of use



Cores	Cable diameter	Conductor cros	s-section (mm²)
COICS	Ø (mm)	min	max
•	55 – 80	185	400
••			

