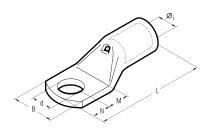
COPPER TUBE CRIMPING LUGS























A-M series lugs are manufactured from electrolytic Copper tube with a purity greater than 99.9%.

The dimensions of the tube are designed to obtain the most efficient electrical conductivity and mechanical strength to resist vibration and pull out.

Cembre lugs are annealed to guarantee optimum ductility which is an absolute necessity for connectors which will have to withstand the severe deformation arising when compressed and any bending of the palm during installation. In applications subject to vibration, lugs still have to provide a reliable connection and annealing plays a vital role in avoiding cracking or breaks between the barrel and palm.

The presence of an inspection hole facilitates full insertion of the conductor, whilst the barrel length has been designed to allow easy and accurate positioning of the dies during the crimping operation.

Lugs are electrolytically Tin plated to avoid oxidation. A-M series lugs form an important part of Cembre crimping systems for power carrying conductors, details of the appropriate crimping tools and dies are shown opposite and in detail on pages 260 to 261.

Our technicians are always available to provide any technical advice which may be required.

The enclosed table is only indicative of the range and many variations in stud fixing and palm lengths are also available.

Conductor Size sqmm	Ø Stud mm	Туре	Dimensions mm						Quantity Box/Bag		Mechanical Tools				Hydraulic					
Low Str. Flex*			Øi	В	М	N	L	d	- DOX/Dag			OOIS						Tools		
0,25÷1,5	3	A03-M3*	1,8	6,0	4,5	3,5	16,0	3,2	5.000/100											
	3,5	A03-M3.5*	1,8	6,5	4,5	3,5	16,0	3,7	5.000/100											
	4	A03-M4*	1,8	6,5	5,0	4,0	17,0	4,3	5.000/100											
	5	A03-M5*	1,8	7,5	5,5	4,5	18,0	5,3	5.000/100											
	6	A03-M6*	1,8	9,0	6,0	5,0	19,0	6,4	5.000/100											
	3	A06-M3*	2,4	6,0	4,5	3,5	17,0	3,2	4.000/100											
	3,5	A06-M3.5*	2,4	6,5	4,5	3,5	17,0	3,7	4.000/100											
1,5÷2,5	4	A06-M4*	2,4	7,5	5,0	4,0	18,0	4,3	4.000/100											
1,5 . 2,5	5	A06-M5*	2,4	8,5	5,5	4,5	19,0	5,3	4.000/100											
	6	A06-M6*	2,4	9,0	6,0	5,0	20,0	6,4	4.000/100											
	8	A06-M8*	2,4	12,0	9,0	8,0	26,0	8,4	2.500/100	H										
	3	A1-M3	3,6	7,5	4,5	3,5	20,5	3,2	2.000/100		_	_								
	3,5	A1-M3.5	3,6	7,5	4,5	3,5	20,5	3,7	2.000/100				ļ							
	4	A1-M4	3,6	8,0	5,0	4,0	21,5	4,3	2.000/100		_	_		_	_					
4÷6	5	A1-M5	3,6	9,0	6,5	6,0	25,0	5,3	2.000/100	4	_				15MD					
10	6	A1-M6	3,6	11,0	7,0	6,0	25,5	6,4	1.500/100	-	_	_			<u>8</u>					
	8	A1-M8	3,6	14,0	9,0	8,0	29,5	8,4	1.500/100	4	-	_								
	10	A1-M10	3,6	16,5	11,0	10,0	34,0	10,5	1.000/100	-		_								
	4	A2-M4	4,6	10,0	5,0	4,0	22,5	4,3	1.500/100	4										
	5	A2-M5	4,6	10,0	6,5	6,0	26,0	5,3	1.000/100											
10	6	A2-M6	4,6	11,0	7,0	6,0	26,5	6,4	1.000/100	4										
	8	A2-M8	4,6	15,0	9,0	8,0	30,5	8,4	1.000/100											
	10	A2-M10	4,6	18,0	11,0	10,0	34,5	10,5	500/100	+										
	12	A2-M12	4,6	19,0	14,0	12,0	39,5	13,2	500/100		HN5									
16	4	A3-M4	5,8	11,5	5,0	4,0	25,5	4,3	1.000/100		-									
	5	A3-M5	5,8	11,5	6,5	6,0	29,0	5,3	1.000/100			Ñ								
	6	A3-M6	5,8	11,5	7,0	6,0	29,5	6,4	1.000/100		-	HN-A25								
	8	A3-M8	5,8	15,0	9,0	8,0	33,5	8,4	500/100			ᆍ					ڡ			
	10 12	A3-M10 A3-M12	5,8	18,0	11,0	10,0 12,0	37,5 44,0	10,5	500/100 500/100	_						>	B500ND		orce	
25	4	A5-W12 A5-M4	5,8 7,0	14,0	14,0 5,0	4,0	28,0	13,2	500/100							B450ND-BV			ngf	
	5	A5-M5	7,0	14,0	6,5	6,0	31,5	4,3 5,3	500/100				띯	-		20N	B500		m	
	6	A5-M6	7,0	14,0	7,0	6,0	32,0	6,4	500/100				TN70SE	-					Ğ	
	8	A5-M8	7,0	15,0	9,0	8,0	36,0	8,4	500/100				F	-		4	RH50	_	호	
	10	A5-M10	7,0	18,0	11,0	10,0	40,0	10,5	500/100					ш		HT45-E		HT81-U RHU81	h 13	ے اے
	12	A5-M12	7,0	21,0	14,0	12,0	45,0	13,2	400/100					TN120SE		_	HT51	춘	Ķ	ECW-H3D
	5	A7-M5	8,9	17,0	6,5	6,0	34,0	5,3	400/100					Z			Ŧ	그	eads	ᇗ
35 25 35	6	A7-M5	8,9	17,0	7,0	6,0	34,5	6,4	400/100									H ₂₈	ğ	_
	8	A7-M8	8,9	17,0	9,0	8,0	38,5	8,4	400/100	-		-		-					0 and tools and heads with 130 kN crimping force	
	10	A7-M10	8,9	19,0	11,0	10,0	42,5	10,5	300/100	_									too	
	12	A7-M12	8,9	21,0	14,0	12,0	47,5	13,2	200/50	•									and	
	6	A10-M6	10,0	19,0	8,0	7,0	38,5	6,4	200/50											
	8	A10-M8	10,0	19,0	9,0	8,0	40,5	8,4	200/50										토	
50 35	10	A10-M10	10,0	20,0	11,5	9,5	44,5	10,5	200/50											
50 50	12	A10-M12	10,0	21,0	12,0	12,0	47,5	13,2	200/50											
	14	A10-M14	10,0	25,0	16,0	14,0	55,5	15,0	200/50											
	16	A10-M16	10,0	26,0	18,0	16,0	59,5	17,0	100/50											
70 50 70	6	A14-M6	11,3	21,0	8,0	7,0	44,0	6,4	200/50											
	8	A14-M8	11,3	21,0	9,0	8,0	46,0	8,4	200/50											
	10	A14-M10	11,3	21,0	11,0	10,0	50,0	10,5	200/50											
	12	A14-M12	11,3	22,0	14,0	12,0	55,0	13,2	150/50											
	14	A14-M14	11,3	25,0	16,0	14,0	59,0	15,0	100/50											

