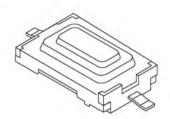
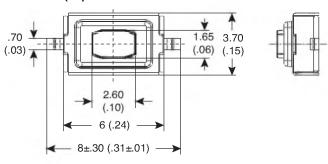
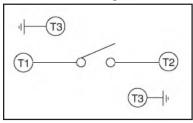
**Last Update:** 6/1/12 **Ref.** #: MS-100000

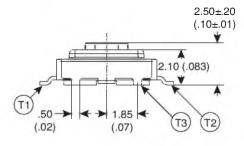
# Dimensions: mm (In)



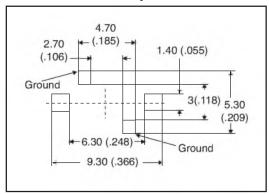


**Circuit Diagram** 

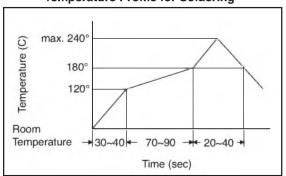




**PCB Layout** 



## **Temperature Profile for Soldering**



### **Electrical Specifications:**

- Electrical: 50,000 cycles for 160gf
- Rating: 50mA/12VDC
- Contact Resistance:  $100m\Omega$  max.
- Insulation Resistance: 100MΩ min., at 500VDC
- Dielectric Strength: 250 VAC / 1 minute

# **Mechanical Specifications:**

- Operation Force: 160±50gf Brown (N)
- Stroke: 0.25+0.2/-0.1mm
- Operating Temperature Range: -25°C to +70°C
- Storage Temperature Range: -30°C to +80°C
- Contact Arrangement: 1 pole 1 throw

### Materials:

- Cover: Nickel silver
- Contact Disc: Stainless with silver cladding
- Terminal: Brass with silver cladding
- Base: Nylon high temp thermoplastic, black
- Stem: Nylon high temp thermoplastic, black
- Adhesions Tape: Teflon

### **Soldering & Cleaning Processes:**

- Hand Soldering: Use a soldering iron of 30 watts, controlled at 608°F (320°C).
- Reflow Soldering: When applying reflow soldering, the peak temperature or the reflow over should be set to 240°C max.

Tactile Switch TS3724T1600

